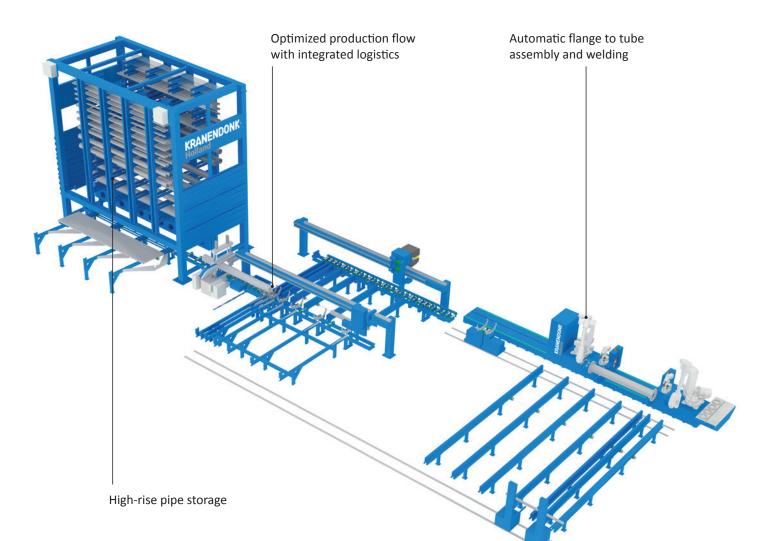
# Shipbuilding, Offshore & Energy | Pipe spool manufacturing



# Robotic Pipe Shop

# Great boost in productivity

Production of pipe spools is complex and time consuming and requires clever automation. Our Robotic Pipe Shop delivers. The production flow is changed by welding flanges before bending. In this way, production time is reduced to just minutes instead of hours per pipe, resulting in massive reduction in production time.

# Fully automated production

Robots with vision technology automatically pick, position and weld flanges to tubes with the correct orientation. All production tasks are automated and centrally controlled. As a result, no manual control or setup is needed. It makes our Robotic Pipe Shop capable of handling continuously changing designs. Kranendonk Production Systems BV

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# KRANENDONK Smart robotics

# **Exremely fast**



By automating the production of pipe spools, production time goes from hours to just minutes. Time and cost per pipe pool are drastically reduced.

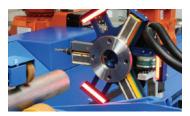
# A complete piping solution



All systems are centrally controlled, resulting in a highly efficient production flow. Each tube is monitored individually by the central control system.

High quality robot welding

#### Flexible robotic assembly



With intelligent software and vision technology, the system can handle continuously changing designs. Pipes are produced on demand, in any order.

#### Technical specifications\*

# Pipe shop specifications

Overall length Overall width Overall height Capacity of high-rise storage

#### Flange welding cell

Length Width Robots Assembly technology Welding process

#### Pipe specifications

Diameter Length Thickness (max.) Weight (max.)



Robots automatically follow the weld seam with high precision and adapt to steel tolerances. It gives you consistent welds without the need for rework.

35,000 mm

12,000 mm

12,500 mm

5,500 mm

MIG/MAG

8.2 mm

350 kg/m

300 pipes on average (depending on pipe size)

4 (assembling and welding)

Magnets with integrated vision

1 - 10 inch (for robotic assembly)

8,000 mm



Robotic Pipe Shop will be tailored to your needs with our conveyors, buffers, highrise storage, sawing, grinding, marking, welding and assembly.







# Individual pipe monitoring



Logistics software coordinates all production tasks, so no manual programming is needed. This results in high productivity and large cost savings.

# **Integrated logistics**

1,000 - 6,200 mm